#### "Greening" Camps

#### Cost-Effective Strategies to Demonstrate Environmental Leadership

By Terry Albrecht, PE Waste Reduction Partners Land-of-Sky Regional Council & NC Div. of Pollution Prevention and Environ Assistance



WASTE REDUCTION PARTNERS

dedicated professionals sharing expertise



# What's your Camp's Environmental Impact?

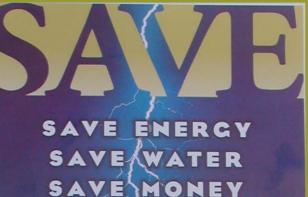
#### Activities?

Impacts?

#### Getting Started: Greening Your Organization

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- Select a leader
- Organize a the right team
- Develop a policy
- Identify the opportunities
  - Seek technical assistance
- Build Implementation Plan
  - (no cost, low cost, capital projects)
- Institutionalize management team's review and update of the "greening" plan
- Continually improve feedback, education and awareness



Energ

#### **Environmental Policy Example**

The Shining Rock Camp shall operate with attention to sustainability so that we preserve and enhance natural resources, conserve energy, eliminate waste and emissions, achieve compliance, and lessen the overall environmental impact of our daily operations, activities, and projects.

Shining Rock Camp shall continually and openly communicate its commitment to environmental excellence and support of the sustainable programs to its staff, campers and community stakeholders.

Shining Rock will seek to integrate educational and training activities with the Camp's Sustainability Plan.

#### **Example Goals and Strategies**

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**Goal 1: Maximize energy efficiency and use of renewables** 

- **Goal 2:** Encourage alternative transportation
- Goal 3: Practice resource efficiency and pollution prevention in all office operations, purchases and services.
- Goal 4: Protect water resources through water conservation and storm water management

**Goal 5:** Ensure healthy indoor air quality and comfort

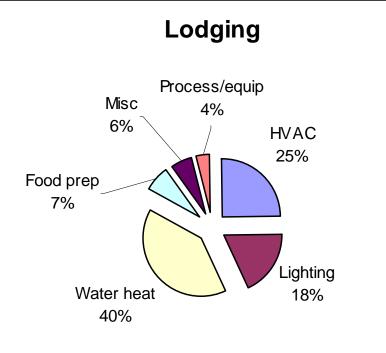
Goal 6: Consider sustainability in major renovations and new construction projects

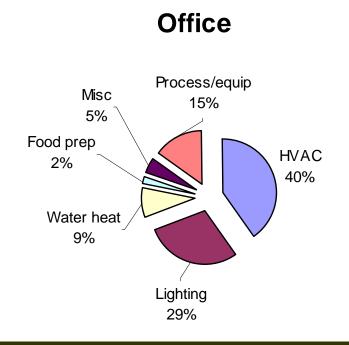
#### "Greening" Topics to be Covered

- Improving Energy Management, Efficiency, & Renewable Ideas
- 2. Pursuing Water Conservation
- 3. Enhancng <u>Solid Waste</u> Management and Recycling Programs

(many other topics not addressed: wastewater, stormwater, landscaping, etc)

#### Where do you use the most energy?





Source: Handbook of Energy Engineering, EIA, and NREL

#### Energy \$aving Opportunities That will help you meet your budget...

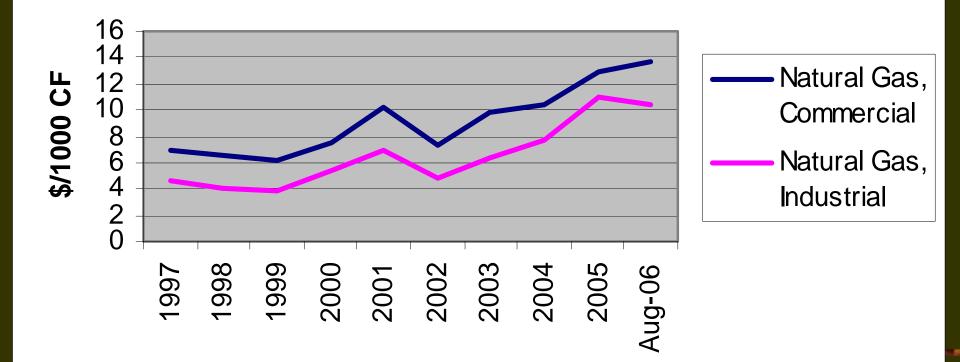
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- Utility Accounting
- Heating, Cooling & Controls
- Building Envelop Improvements
- Lighting
- Equipment & Machines
- Hot Water and Water Conservation
- Vehicles Use & Fuel Savings



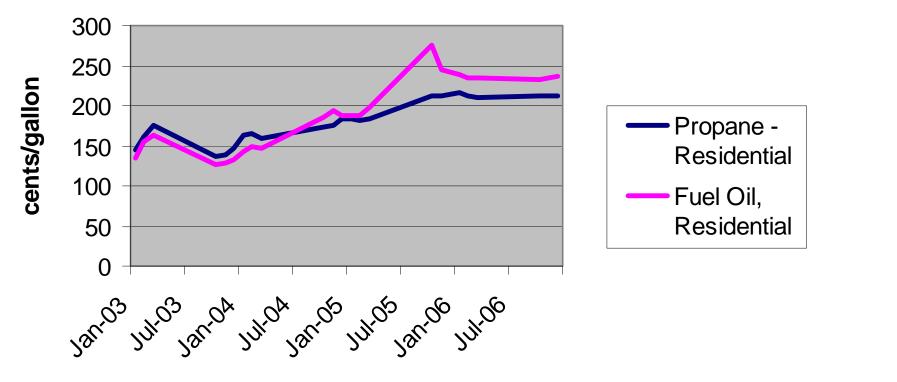
# Energy Supply - Cost Outlook

Natural Gas Prices - NC



#### Energy Supply – Cost Outlook

#### **Fuel Oil and Propane Prices**



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Source: EIA

# Energy Supply - Cost Outlook

**NC Electricity Prices** 



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Source: EIA

# **Utility Accounting**

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- Are you tracking energy consumption?
- Electricity: Usage "kWh" and Demand "kW"
- Utility Rate Structures: e.g. small general service, medium general service, TOU, etc.
- Natural gas usage: Therms
- Fuel Oil: gallons
- LP gas: gallons
- Water & Sewer: CCF 748 gallons

		Accou	nt number		59	5 116 9860	
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Customer Name Address ASHEVILLE NC 28801-3271		Thank y	ou for your p	baym	ent Jan 2	\$2,113.30	
		Usage p	Usage period		De	Dec 18 - Jan 20	
			This bill was mailed on		Janu	January 21, 2004	
		44					
	kWh Usage History	Usage					
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32,100		Reading	js:Jan 20			9787	
			Dec 18		-	9588	
21,400		Meter c	onstant		X	120	
10,700		kWh usa	age			23880	
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Billing							
MGS rate						33 Days	
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ALS rate		•				33 Days	
	Metal halide light, 160 kwh, 40000 lum	ens, flood					
	Area lighting		1 Light	х	\$25.63	25.63	
	Wood pole charge	6.	1 Pole	х	\$2.16	2.16	
LS rate	9 (c)	>				33 Days	
	High Pressure Sodium light, 46 kwh, 95	500 lumens, flood					
÷.	Area lighting		1 Light	х	\$11.15	11.15	
ALS rate						33 Days	
	High Pressure Sodium lights, 109 kwh,	28500 lumens, floor	d				

**Customer Bill** 

3 Lights x

\$15.69

Rate Structure

Please detach here.

Area lighting

Total due

3% North Carolina sales tax

Turn over for helpful phone numbers and customer service tips.

PIN: 310-107

47.07

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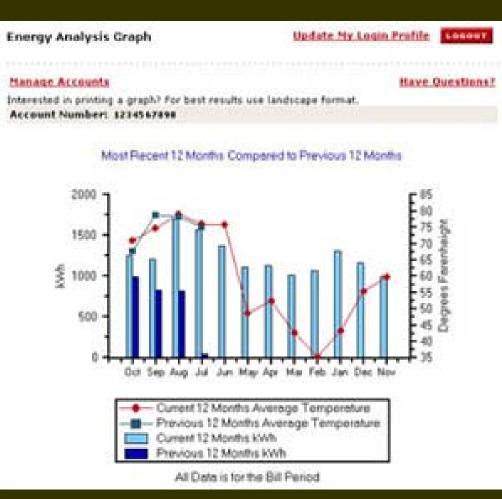
\$1,904.39

page 1 of 2

# Utility Accounting

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- Easy ways to track bills & Use
   Go on line to view – Account information Energy Usage Energy analysis
- Benchmark your Energy Usage
  - Tools
  - www.energystar.gov



#### **Fuel Cost Comparison**

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#### NC Commercial Averages

- Electricity: \$0.069/kWh
- Natural gas \$1.50/therm
- Propane \$1.60 / gallon
- #2 Fuel Oil \$1.94/gallon

#### Unit Energy Comparisons

- Electric Strip Heat: \$19/MMbtu
- Heat Pump: \$6.33/MMbtu
- NG Furnace: \$17.65/MMbtu
- Propane Furnace 20.46/MMbtu
- #2 Oil Furnace: \$15.85/MMbtu

# HVAC Efficiency Opportunities

# Heating Ventilation & Air Conditioning



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#### Temperature Set-backs During unoccupied times

- Manually
- Programmable 7-day Thermostats (\$50-\$200, manual override, locking, proper selection)
- Proper use of Energy Managements Systems or Building Automation System (BAS)
- Winter Set-back Temperature saving;

Asheville Climate –	Typical	<u>% savings</u>
60 ° F	55 ° F	50 <sup>°</sup> F
10%	20%	30%

### Reduce Temperature Settings (in the winter – raise in the summer)

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- 1 degree change can save
   3% in small buildings
- Comfort issues #1 complaint for facility managers
- Need awareness campaign
- Make changes gradually
- At normal comfort set-points, ASHRAE say 5% of occupants are not comfortable



#### Maintenance Saves Money

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- Replacing air filters regularly
- Cleaning heat-transfer coils in heat pumps, air conditioners, and chillers
- Inspecting ducts for leakage and missing insulations

- Adjusting furniture and removing obstructions to radiators, air diffusers, intakes
- Have fuel-fire boilers inspected annual
- Test, adjust and balance if needed

Have your system on a routine maintenance & service contract.

#### **Boiler Tune-up**

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- Improve the combustion efficiency of your boiler to save money
- Reduce hot water temperature.



# **Building Envelop Improvements**

- Doors left open (windows too)
- Insulation Opportunities
  - No insulation to R19: 1.5 yr payback
  - No insulation to R-38: 1.9 yr payback (ceiling)
- Weather Stripping
  - Commercial Building saving \$.01 .02/sf
- Addressing root-causes of the poor-practices



Exterior Door Missing Weather Stripping

#### Doors Left Open



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# Lighting – Energy Savings

 Turning Lights Out
 Delamping / Reducing Wattage
 CFL Upgrades

T-8 Upgrades
Outdoor Lighting
LED Exit Signs



# **Turning Lights Out**





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# Delamping

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- Removing some of Fluorescent lamp from a fixture
- Rule of Thumb: have at least 2 4-foot lamps per 64 square feet
- Disconnect ballast for more savings

#### Reduced Wattage

- 40 34 w four foot fluorescent
- 400 360 watt metal halide (gyms & outdoors)

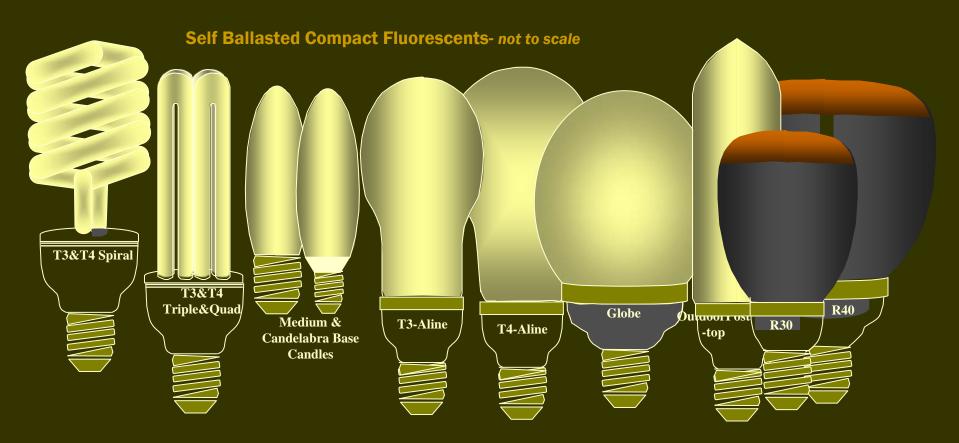


# **Target Light Levels**

foot candles
30 - 50
50 (task areas)
15
75
15
50

Light Meters

#### Self-ballasted CFLs



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#### Incandescent to CFL comparison



CFL retrofits for dinning room pendant lighing

Incandescent	CFL
Wattage	Wattage
40	7
60	13
75	22
100	27

#### Incandescent vs. CFL Cost Comparison

	Incandescent	CFL
Watts	100	27
Rated Life	750 hours	10,000 hours
No. Bulb per 10K hours	13	1
kWh over 10K hours	1,000	270
Cost per kWh	\$0.08	\$0.08
Operating Cost over 10K hours	\$80.00	\$21.60
Cost per Bulb	\$0.50	\$5.00
Bulb Cost over 10K hours	\$6.50	\$5.00
Life Cycle Cost	\$86.50	\$26.60

Description accounts a consideration of the Article Article

Net Savings over 10,000 hours: \$54.90

4-foot Fluorescent Lamp Upgrades Lamp and ballast replacement using existing fixture

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- Replace T-12 Lamps with T8 & Electronic Ballasts
- Saves 15-35% in energy
- Typical fixture upgrade cost: \$55
- Typical payback: 2.7 -5.0 years
- T8 lamp systems offer better performance, more selection, less heat, & elimination of hum
- Group upgrade or spot upgrade

# **Outdoor lighting**

Evaluate Need (short- term)
Turn-off or reduce
Maintenance of timer and

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#### LED Exit Signs

#### Install LED Exit Signs

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Type of Sign	Watts used	Lamp life
Conventional Incandescent sign	20-50	2,000-5,000 hrs
LED sign	2	100,000

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#### Equipment, Machines & Processes

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- Office Equipment
- Kitchen Equipment
- Laundries
- Air Compressors
- Motors



#### **Office Equipment**

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Use sleep mode
 Turn-off when not in use
 Is Energy Star equipment specified for new purchased

Using Energy Star Office Equipment save about \$50 per employee per year.

#### **Monitor Power Management**

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- Typical computer monitors cost \$34 per year to operate
- With Power Management saves \$21/year
- Activating Sleep Mode
  - Individual PCs
  - EZ Wizard for workstation & networks
- Energy Star Products and LCD Flat Panel



# **Kitchen Checklist**

- Use low-flow pre-rinse sprayer
- Keep stoves and griddle, ranges pushed back (under ventilation)
- Avoid excessive pre-heating
- Turn-off unneeded section (i.e. broilers, griddles, etc.
- Scheduling and cleaning are important
- See <u>www.fishnick.com</u>



# Refrigerators

- Do you need it? Consolidate?
- Keep the door shut?
- Check the Temperature settings
  - Freezers (-14 to -8 ° F), refrig (35 - 38 ° F)
- Load properly
- Position properly
- Clean the cooling coils
- Check the door seals

Replacing a warped refrigerator gasket can save \$50 per year.



# **Vending Machines**

- Background
  - Typical refrigerated vending machine consumes 400 watts, \$225/year



- Opportunities
  - Delamping 180 watts reduction, \$100/yr savings
  - Energy Saving Sensors 30-50% savings, typical cost: \$170/unit, < 2 yr payback</li>
- Future/Better Ideas
  - Vendor Requirement in new contracts

## Air Compressors

- Turn off when not in uses
- Fix the leaks (1/16" leak waste \$666/year)
- Lower operating pressures (10% reduction saves 3-6%)
- Use the right nozzles
- Use out-side make-up air (save 5-7%)
- Consider the right application

### Renewables

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- Solar Hot Water Heating
- Photo-voltaic (PV)
- Tax Incentives
- Resources:
  - NC Solar Center
  - www.ncsc.ncsu.edu

# Water Conservation & Hot Water

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- Low-flow Fixtures
   Hot Water Setting & Controls
- Potential Utility Savings

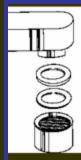


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#### Top Water Efficiency Measures For Camps

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- 1. Use low Flow Showerhead (Water and Energy Savings)
- 2. Use low Flow Toilets and Urinals
- 3. Install Faucet Aerators
- 4. Use Efficiency Laundry Machines
- 5. Run Fuller Dishwasher loads/Reduce No. of Cycles
- 6. Repair Leaks and Improve Maintenance
- 7. Reduce Landscaping Irrigation Time Schedules
- 8. Install Low Flow Pre-Rinse Nozzles
- 9. Use Air-Cooled Ice Machines vs. water cooled
- 10. Behavior improvements Turn Off Equip When Not In Use
- 11. Dry Clean-up Use a broom vs. hose (where appropriate)







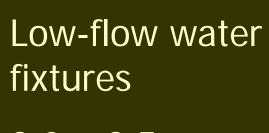
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#### 0.5 – 1.5 gpm lavatory faucet aerators



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2.0 – 2.5 gpm



# **Domestic/Sanitary Continued**

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#### Faucets

- aerators, flow restrictor, (1.0 -1.5 gpm) automatic & metered shut-offs
- Payback 3 weeks 9 months
- Showerheads
  - behavior, leaks, replacements
  - Payback 3 months 2.5 yrs
- Infrared/Ultrasonic Sensors
- Water Spigots



#### **Toilet Water Efficiency**

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Driving Factor - 1992 Energy Policy Act
Toilet Retrofits – improving pre-1995 units

displacement devices, flappers valve, inserts...

Newer 1.6 gpf Toilets (standard code since '97)

gravity, flushvalve, pressurized flush units

Newer 1.0 gpf Urinals & Waterless
Maintenance Checklists

#### Ensuring a Successful Toilet Replacement Project

IN NEEDER VALUER VAN AN DE ANNEEDER IN DE VAN DE ANTREE MEEN WEER VAN DE MAN MEEN VAN DE VAN DE VAN DE VAN DE V

- Replace highest use toilets first
- Select type carefully
- Know sewer/sanitary infrastructure
- Base decisions on current models

- Educate employees toilet ≠ trash can
- Check references
- Consider noise levels
- Plan for legal disposal/ recycling options

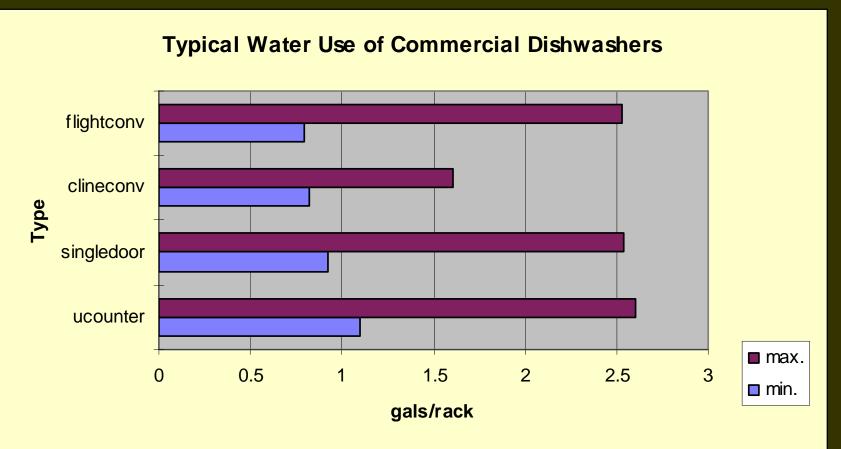
#### Kitchen and Food Prep Dishwashers

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#### Behavioral

- educate staff
- report leaks
- run racks only when full
- Pre-wash soak
- Mechanical
  - Recycle final rinse water
  - use "electric eye" sensors on conveyor systems
  - use properly sized dishwashers

## **Dishwasher Water Use Ranges**



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#### Kitchen & Food Prep Other Water Use Option

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Kitchen Faucets

- leaks, aerators, pedal operated controllers
- Pre-rinse Sprayers
  - 1.6 to 2.65 gpm models available
- Ice-making Machines
  - Air Cooled (<50 gal/100 lbs. ice) vs. Water Cooled (120-300 gal/100 lbs. ice)
  - Bin Storage, 'Full' Bin sensor adjustment
  - Turn machine off when not in use
- Garbage Disposal Use



## Low Flow Pre-Rinse Sprayer

Hours of Spray Valve Usage	Water Saving s gallons/d ay	Waste Water Savings gallons/day	Gas Saving s therms/da y	Annual Dollar Savings
<b>2</b> hours/day	<b>100</b> gallons	<b>100</b> gallons	<b>0.7</b> therms	\$400 - \$500
<b>4</b> hours/day	<b>200</b> gallons	<b>200</b> gallons	<b>1.3</b> therms	\$800 - \$1000
<b>6</b> hours/day	<b>300</b> gallons	<b>300</b> gallons	<b>2.0</b> therms	\$1200 - \$150 0

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Table shows conservative results based on spray valve water savings of 1 gallon per minute, water cost of \$2.00 per unit (748 gallons), sewer cost of 3.00 per unit (748 gallons), and gas cost of \$0.60 per therm.

# Hot Water Setting & Controls

RESERVE CONTRACT AND A CONTRACT OF THE ACCOUNT OF A DESCRIPTION OF A DESCRIP

- Reduce Hot Water
   Heater Temperature to
   110° F if allowable
- Insulate Hot Water Tanks
- Reducing Hot Water Boiler temp
- Timer on Recirulating pumps
- Turn heat off at hand washing stations



# Don't pay sewer changes on water you don't discharge

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- Water/sewer bills typically based on "water use"
- Some water/sewer authorities will reimburse you for water not discharged
- If you have cooling towers or irrigation systems, ask your water authority if option is available
- Typically requires a submeter.



# Vehicle Use and Fuel Savings

- Reduce or eliminate idle time. No more than 30 seconds of idling on winter days is needed.
- Aggressive driving (speeding, rapid acceleration, and hard braking) wastes gas. It can lower your highway gas mileage 33% and city mileage 5%.
- Avoid high speeds. Each 5 mph you drive over 60 mph is like paying \$0.10 more per gallon.
- Maximize use of most efficient vehicles
- Provide incentives for car pooling / Ride Share program
- Become involved in Clean Cities programs



Hydrogen Prototype Vehicle: photo courtesy of USDOE



# AFV and Hybrids Vehicles

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- Hybrids
- Biodiesel (B20)
- Ethanol (E-85)
- Electric
- Compress Natural Gas (CNG)
- Propane

- Resources
- DOE Clean Cities programs
- www.ccities.doe.gov
- www.landofsky.org/pl anning/p\_cvc\_home.h tml

#### Improving Solid Waste Management



## Ways to Improve Existing Programs

#### Food waste reduction

- composting piles
  - case study= Frost Valley YMCA in Catskill Mountains reduced its solid waste by 53% (by weight) by composting their kitchen food scraps ; they saved \$5200 annually.
- Worm composting
- Commercial composting vessels earth tub/ tumblers
- Beverage container recycling at central locations where beverages are served
- Using recycled material/scrap for arts and crafts

#### Purchasing Ideas that Promote Waste Reduction and Recycling

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Paper waste reduction and reuse - duplexing Environmentally preferable purchasing - policy

Recycled content paper

Reducing use of disposable items

Minimizing unnecessary Packaging

Electronics Recycling programs

Purchasing Energy Star Products & water efficient products

Purchasing Green Power or carbon-offset credits

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### Waste Reduction Partners Area Technical Assistance in Energy Efficiency

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#### <u>Since 2000</u>

- 238 Energy Audits Preformed WNC Business, Industry, Government, Institutions, Non-profits
- 45.5 million kWh/yr Energy Efficiency Strategies - Rec
- 19.5 million kWh/yr: consumption Reduced
- \$2.53 million/year: Client Savings
- Equivalent Carbon Dioxide Reduction: 4345 vehicles
- 5-10% Cost Savings Low Hanging Fruit

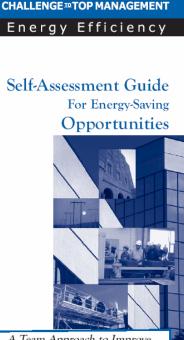


#### Identifying Opportunities: Basics of Conducting an Energy Audit

- Energy/utility Bill Review
- Have the right people on the Team
- Auditing by wandering around
- Area to be reviewed
- Data collection

NAME AND A DEPARTMENT OF COMPANY

- Getting the Questions Answered
- Recommendations
- Financial analysis



A Team Approach to Improve Financial Performance, Pursue Cleaner Air, & Reduce Dependency on Foreign Energy





## The Progressive...

# Strategic Energy Planning

Sustainable Energy Policies (incentives) in Place

Commitment to LEED Buildings

Investment in Renewable Technologies Purchasing Green Power

Promoting & Recruiting Energy-Based Businesses

Energy Mindful Community Planning

## Contact WRP

Waste Reduction Partners Land-of-Sky Regional Council 25 Heritage Drive Asheville, NC 28806 (828) 251-6622 (828) 251-6353 fax www.landofsky.org/wrp wrp@landofsky.org





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